

# Model 1216, 1400, 1415 PTFE

Since 1990 Niflon<sup>®</sup> PTFE powder coating have been used successfully for corrosion protection of exhaut duct system. Niflon<sup>®</sup> PTFE, a copolymer of ethylene and chlorotrifluoroethylene, is a semi-crystalline melt processable partially fluorinated polymer. It is available in different grades that are specifically designed for electrostatic powder coating.

Niflon<sup>®</sup> PTFE is particularly suitable for use as a coating material in protection and anti-corrosion applications thanks to its unique combination of properties.

## Processing

PTFE is available in differents grades that are specifically designed for electrostatic powder coating, fluidzed bed coating, or both.

## **Markets and Applications**

Typical applications served by Niflon PTFE including those in contact with highly corrosive or ultrapure chemicals such as strong inorganic bases and strong mineral and oxidizing acids including:

- Veseels
- Valves
- Reactors
- Semiconductor chemical storage tanks duct work
- piping system
- Centrifuges
- Agitators
- Exhaust hoods
- Filters
- Electroplating equipment
- High chemical resistence
- Ultrapure water and high purity chimicals
- Niflon PTFE exhibits very low fluoride ion leachout
- Protective coating for agressive environment and smooth corrosion proteccion
- Excellent reistance: Hydroflouric Acid, Sulfuric Acid, Nitric Acid, Piranha, Hydrogen Peroxide, Ozone, Ammonium Hydroxide, All Alkaline Chemistries, All Etchants and Strippers.

#### **Key features**

- Very good chemical and thermal resistance
- Optimum permeation resistance
- Outstanding flame resistance
- Very good surface charasteristics
- Surface smmothness
- Purity



# **Excellent coating adhesion**

Niflon<sup>®</sup> PTFE coating provides excellent adhesion, as demostrated by film rupture in peel test.

# **Typical Properties**

Typical properties			Niflon <sup>®</sup> PTFE
Melting point		°C	220-227
Specific gravity			1,68
Max. Continuos service temper	°C	150	
Oven process temperature		°C	250-280
Thermal expansion coefficient		10 <sup>-5</sup> /ºC	8
Flexural modulus @ 22 ºC	ASTM D790	Мра	1,7
Tensile modulus @ 22 ºC	ASTM D638	Мра	1,7
Yield stress @ 22 ºC	ASTM D638	Мра	32
Tensile stregth at break	ASTM D638	Мра	48
Hardness Rockwell - Pencil		kV	R93-4B
Flammability			94 V-O
Oxygen index		%	60
Water absorption		%	<0,001
Low temperature embrit		°C	<-76

## Design

100% PTFE



Body: Nodular Iron Carbon steel Steinless steel Trims in PTFE



Body: Stainless steel